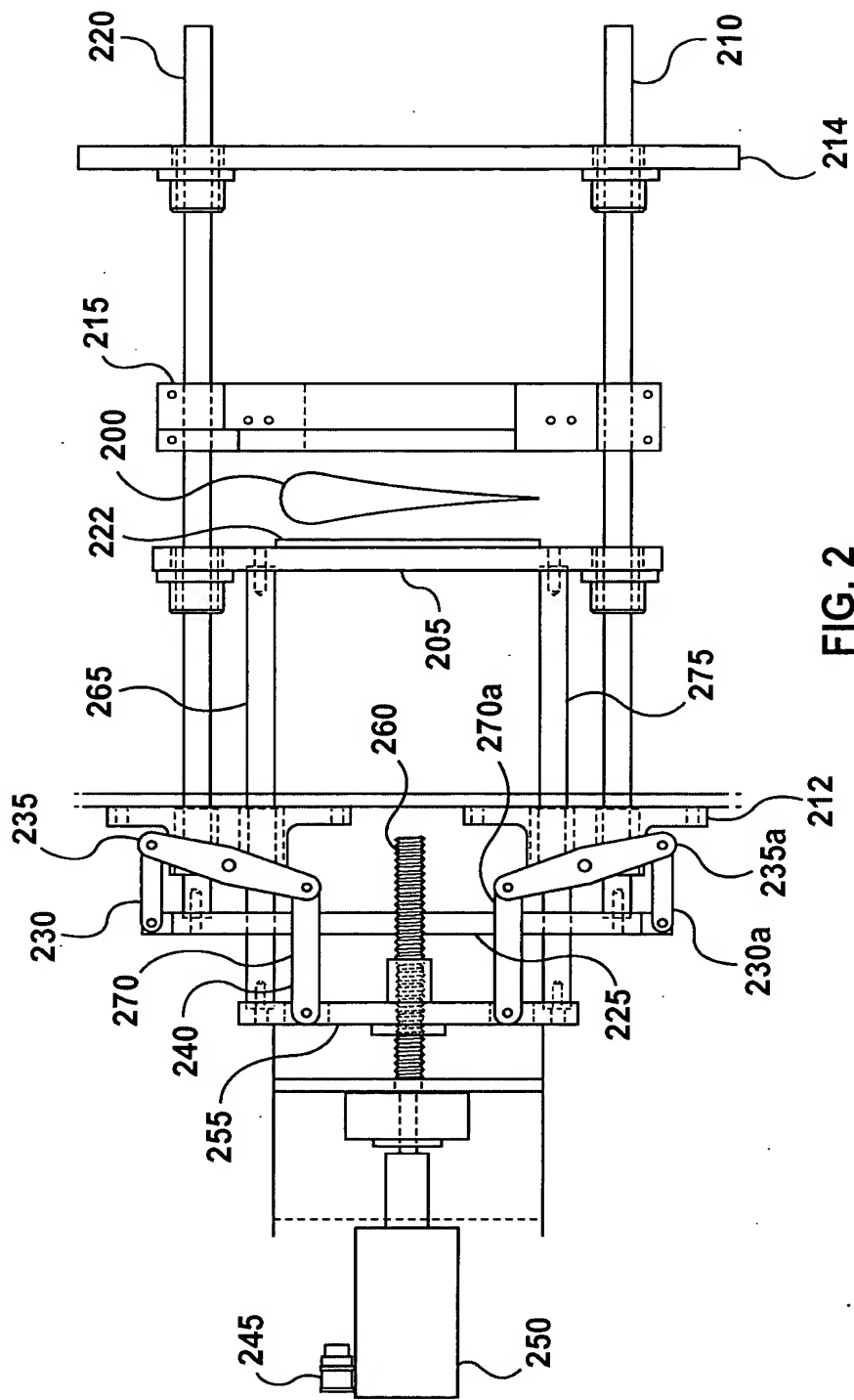


**FIG. 1 (PRIOR ART)**



**FIG. 2**

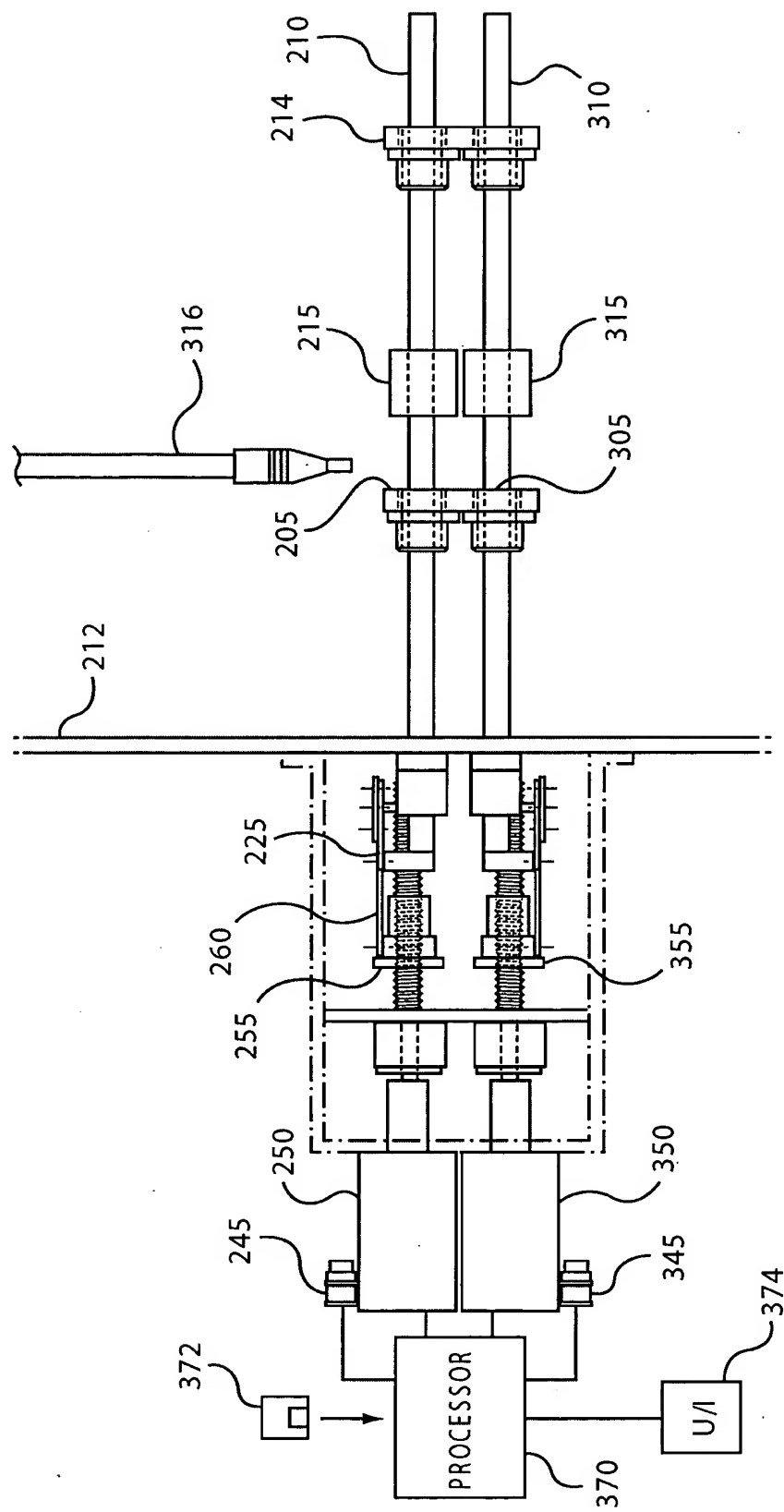
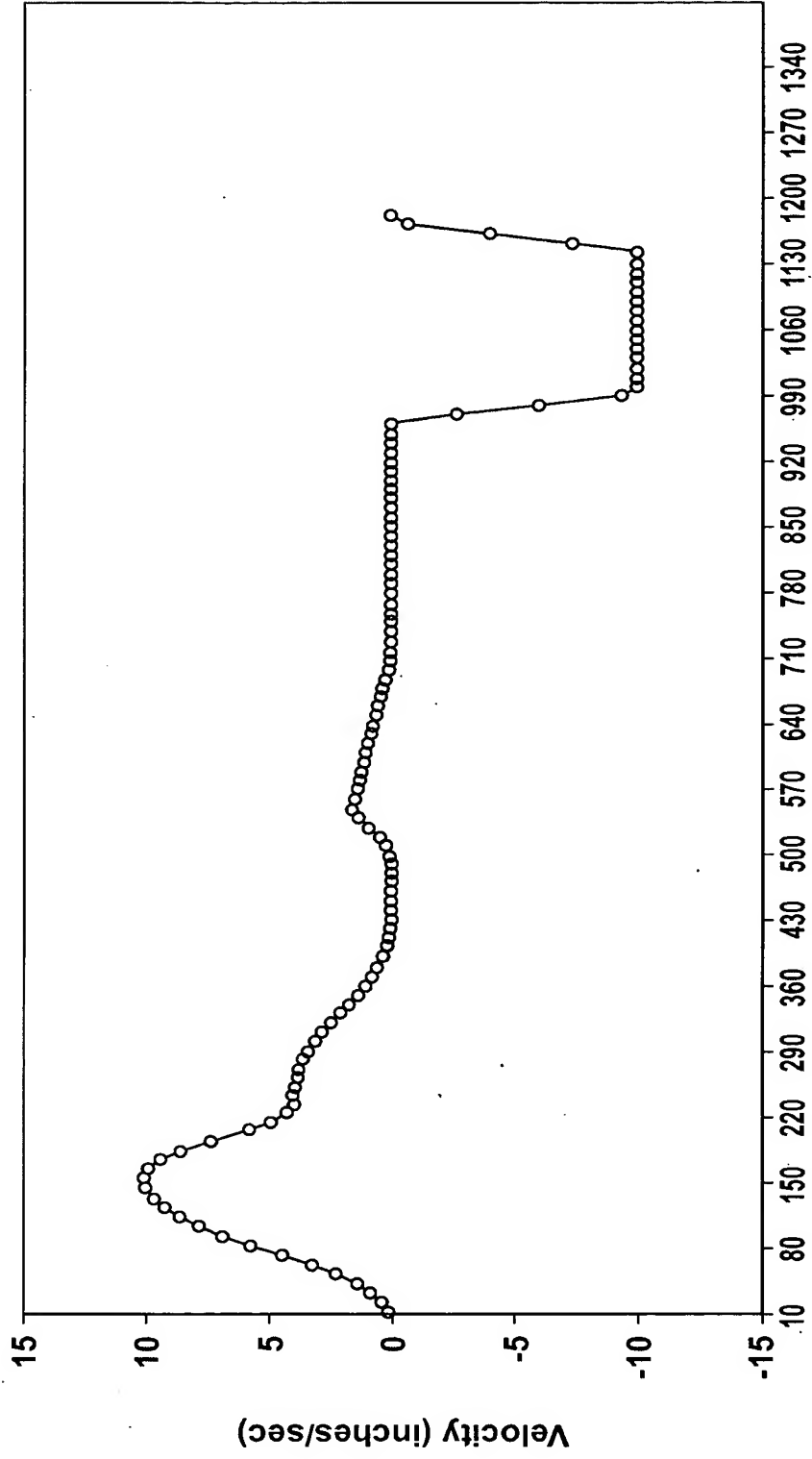


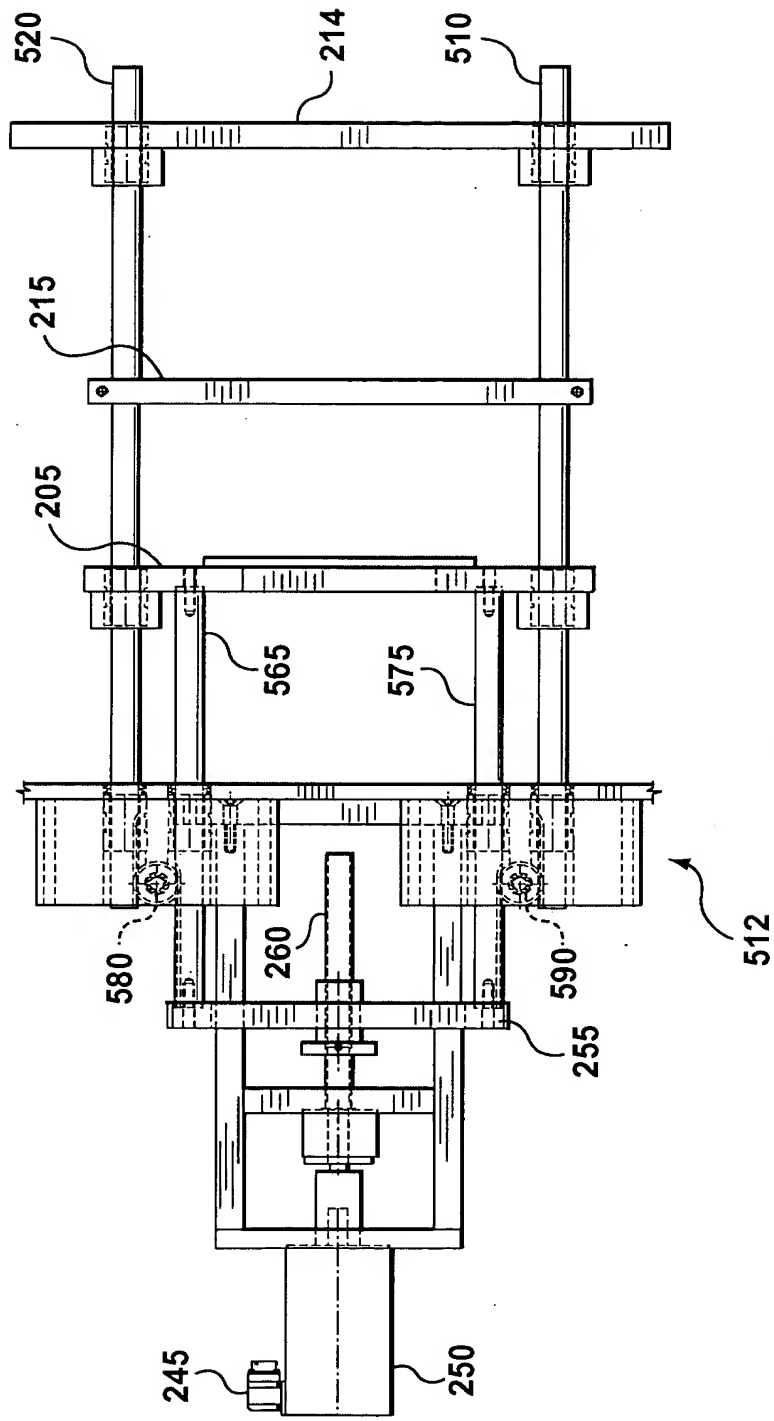
FIG. 3

Lower Sealing Jaws

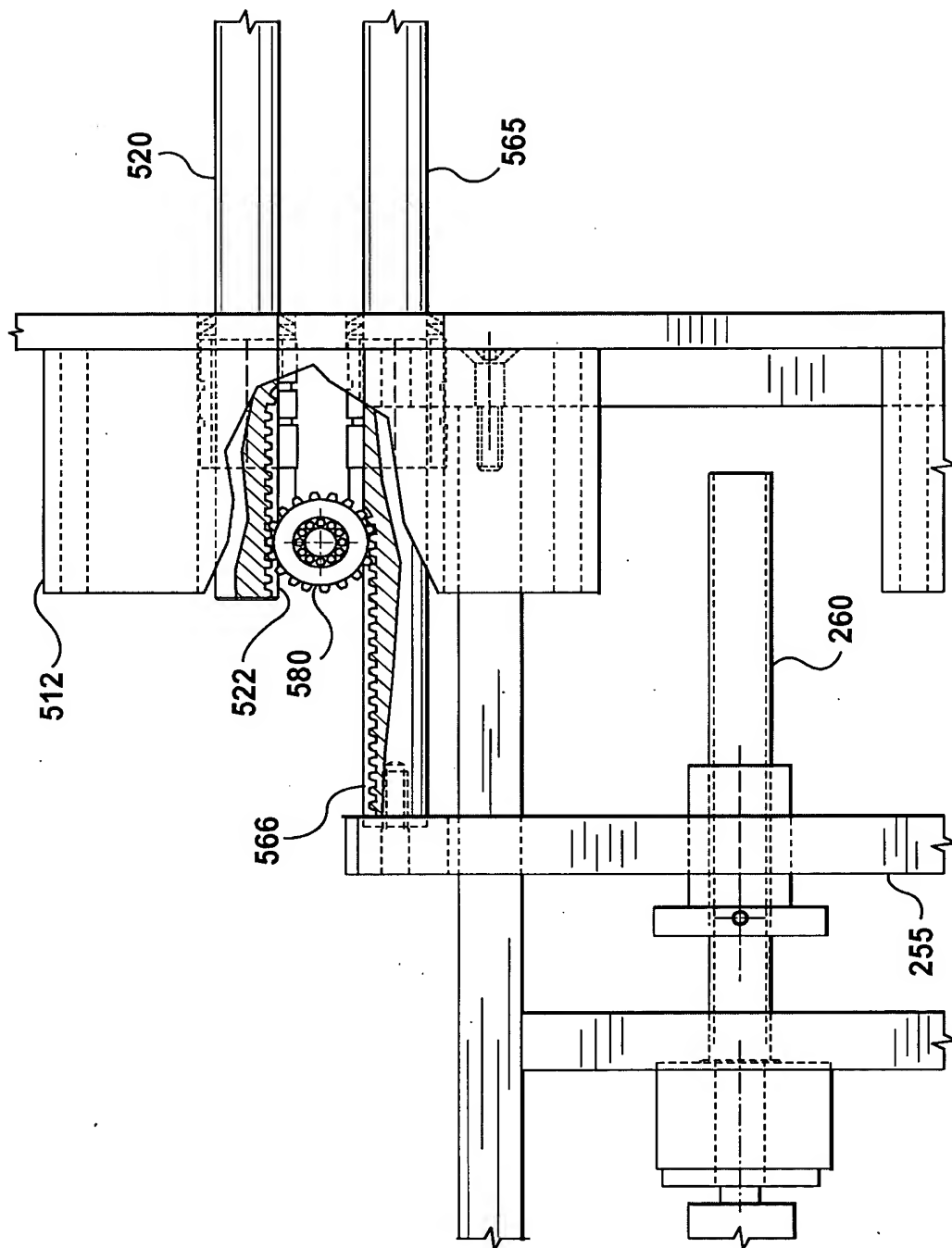


Time (ms)

**FIG. 4**



**FIG. 5**



**FIG. 6**